



Table 3 — Choice of in situ crushing resistance category for levelling screeds (see 6.7.2)

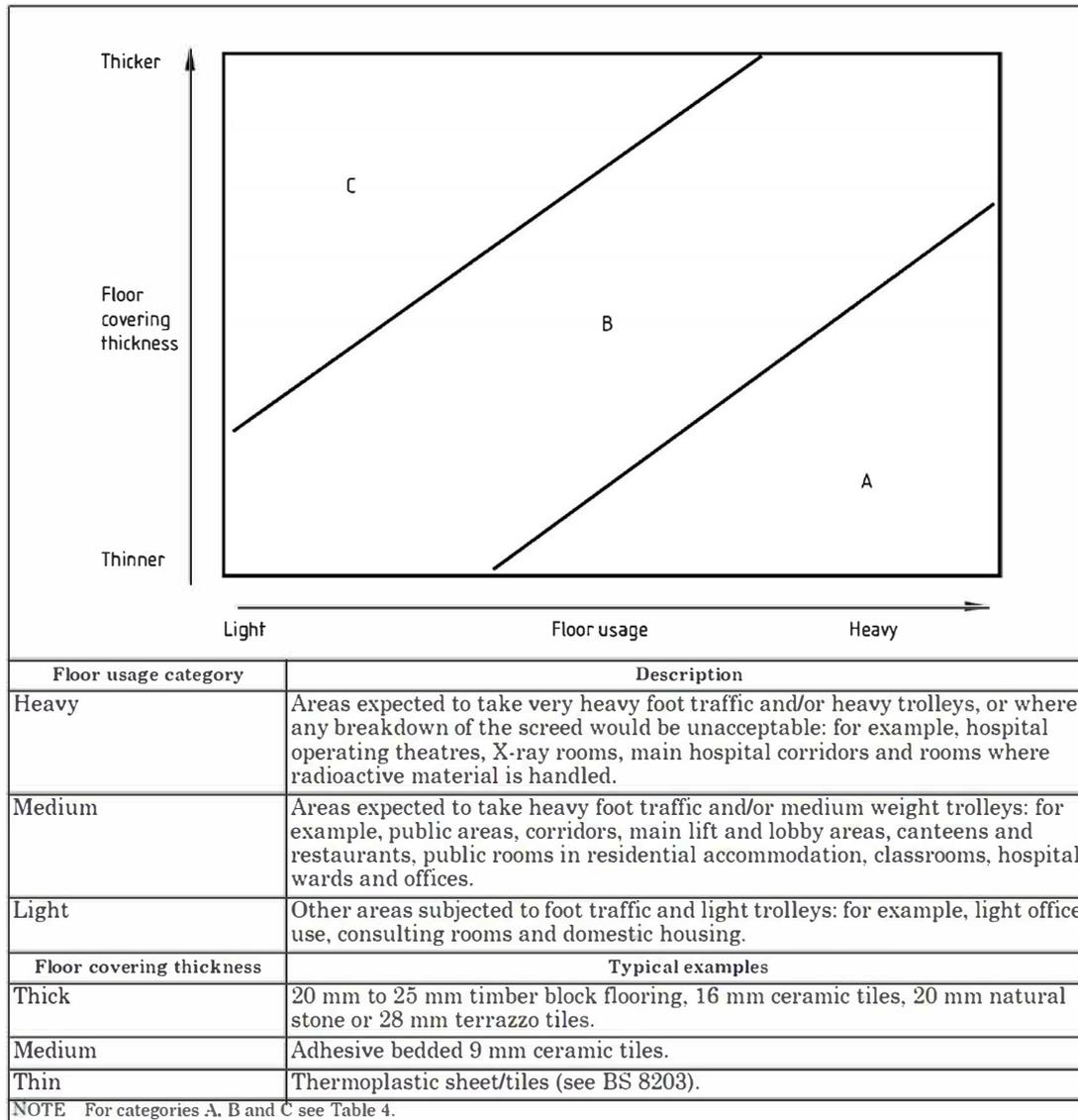


Table 4 — Acceptance limits for in situ crushing resistance test (after dropping the weight four times)

Category	Maximum depth of indentation mm	
	Bonded and unbonded screeds (see Annex D)	Floating screed (see Annex E)
A	3	3
B	4	4
C	5	2.5 (using 2 kg weight only)

NOTE 1 Up to 5 % of indentations may exceed those in this table by up to 1 mm.
 NOTE 2 Tests carried out on an area of levelling screed that has been laid with a rough texture or has been roughened by wear can result in some extra compaction of the surface layer on the first impact, possibly giving rise to an increase in indentation of up to 1 mm.
 NOTE 3 The method of test for ISCR measures the strength and integrity of a levelling screed in depth. It does not measure the surface strength of a screed. Very occasionally screeds can be encountered that pass the test but, because they have a weak or dusty surface, they are unsuitable to receive flooring.

